

# **VPCMI6 CLAMP PALLETIZER**

The Volmstack VPCMI6 Palletizer is a conventional clamp style case and box stacking system that will build your box patterns on a roller table, pick up complete layers with its pressurized clamp system and place the layer on the pallet stack quickly and accurately. This is one of the most efficient and low maintenance ways of stacking. The Volmstack VPCMI6 Palletizer can stack up to 15 cases or boxes per minute. This system is the perfect solution for open trays or any case with interlocking tabs.



#### **FEATURES**

- Touch screen to control all settings and manage product layout
- Straightforward and efficient integration with existing packing lines
- Flexibility to move between different packing lines with minimal disruption
- Box turner at layer forming entrance

## **OPTIONS**

- Installing a center mechanism for hard to palletize formats such as internal gaps or interlocking layers
- Dual pallet orientation
- Automatic pallet handling
- Optional kits for different boxes and formats
- Slip-sheet manipulator
- Box stacker to create double stack before layer forming table. (Exclusive to open boxes with tabs)

## CASE SIZE/WEIGHT RANGE

- Up to 330 lbs per pallet layer
- · Various case sizes can be accepted

# **CAPACITY/RATE**

- Up to 2.5 layers per minute or 15 cases per minute\*
- Up to 30 cases per minute using box stacker option\*

# **PALLET SIZE/HEIGHT**

- Standard 40" x 48"
- Layer height up to 96"

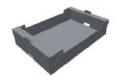
#### AIR CONSUMPTION

• 2.6 cfm in standard application

#### **POWER**

• 230/480 Volt, 3 phase, 60 Hz

#### **TRAY & BOX STYLES**



 $Die\text{-}Cut\,Tray_{\,with\,Flaps}$ 



RPC (Reusable Plastic Container)



Die-Cut Open Tray

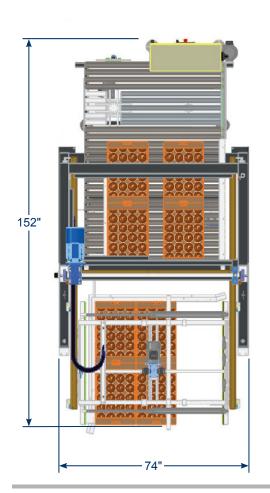


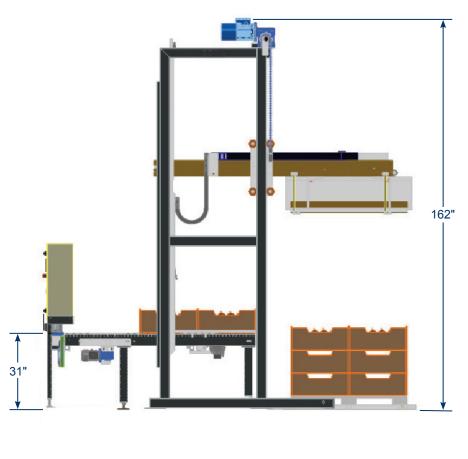
RSC (Regular Slotted Container





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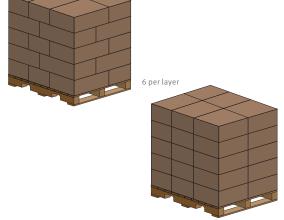


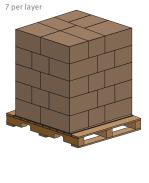


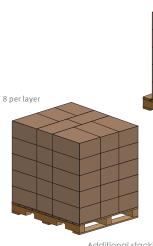
Measurements are rounded to the nearest inch

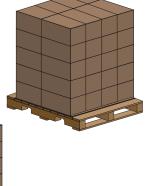
8 per layer

# STACKING PATTERNS 5 per layer









Additional stacking patterns available

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